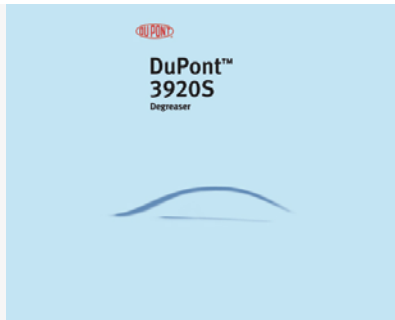




DuPont Refinish
More than just paint ...

Centari 500 Non Sanding

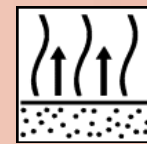
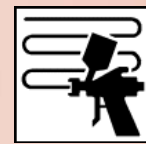
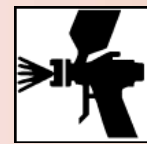
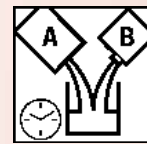
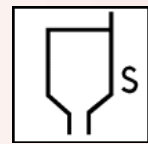
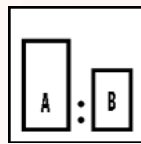
**3920S
Degreaser**



Eliminates non-water soluble contaminants from prepared areas to obtain a perfectly cleaned surface before the application of a primer or topcoat.

3920S-8 - GB

**825R
Wash Primer
Surfacer**



	Vol	Wt
825R	2	100
XB383	1	39
XB387	-	-

DIN 4: 19-21 sec.

5 days

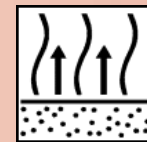
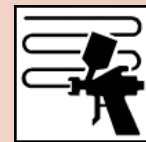
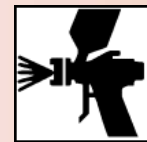
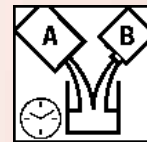
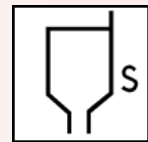
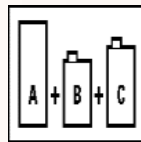
Compliant guns (HVLP / HTE)
Gravity feed 1.3-1.5 mm
Suction feed 1.4-1.6 mm
Pressure feed 1.0-1.2 mm

1-2

Between coats till flat.
15 min before recoating - till
8 hr maximum.

20°C	40°C	60°C
1 hr	40 min	15 min

**1040R
Universal 2K
Primer Grey Non
sanding**



	Vol	Wt
1040R	4	100
1010R / 125S	1	16
1030R	3	44

DIN 4: 15-16 sec.

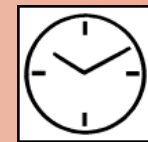
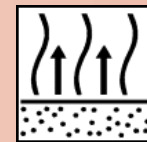
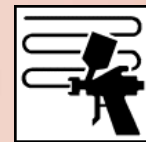
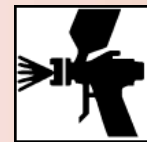
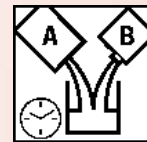
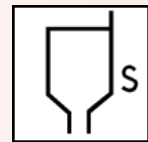
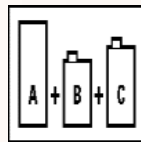
1010R 2 hr
125S 3 hr

Compliant Guns (HVLP / HTE)
Gravity feed 1.4-1.6 mm
Suction feed 1.6-1.8 mm
Pressure feed 1.0-1.2 mm

1

Before topcoating
15 min (till 8 hr maximum)

**Centari
500 HB**



	Vol	Wt
Centari 500	3	
256S	1	
AK260	-	
AK360	0.6	

DIN 4: 18-22 s

256S 2hr
AK260 2hr

Compliant guns (HVLP / HTE) 1.3-1.5 mm
Gravity feed 1.2-1.4 mm
Suction feed 1.4-1.8 mm
Pressure feed 1.0-1.2 mm

2

10 min between coats. No
flash required before bake

	256S	AK260
20°C	30min	50min
60°C	20min	30min

Flash time 5min.
Distance 80cms
Half power 5min.
Full power 15-20min.