



Centari 501 Topcoat

DuPont Refinish
More than just paint ...

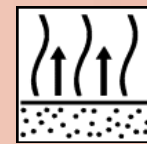
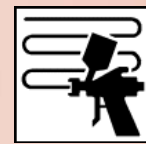
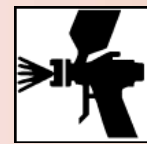
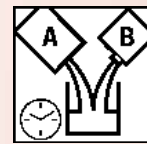
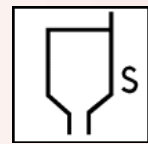
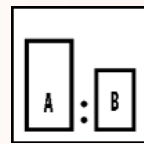
3920S Degreaser



Eliminates non-water soluble contaminants from prepared areas to obtain a perfectly cleaned surface before the application of a primer or topcoat.

3920S-8 - GB

825R Wash Primer Surfacer



	Vol	Wt
825R	2	100
XB383	1	39
XB387	-	-

DIN 4: 19-21 sec.

5 days

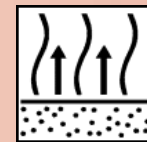
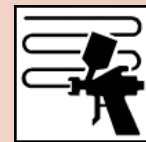
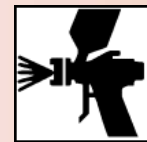
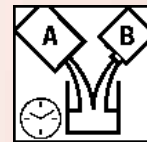
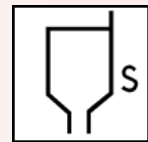
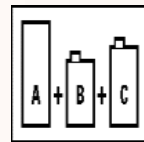
Compliant guns (HVLP / HTE)
Gravity feed 1.3-1.5 mm
Suction feed 1.4-1.6 mm
Pressure feed 1.0-1.2 mm

1-2

Between coats till flat.
15 min before recoating - till
8 hr maximum.

	20°C	40°C	60°C
	1 hr	40 min	15 min

1040R Universal 2K Primer Grey Non sanding



	Vol	Wt
1040R	4	100
1010R / 125S	1	16
1030R	3	44

DIN 4: 15-16 sec.

1010R 2 hr
125S 3 hr

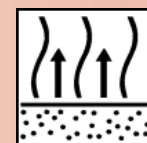
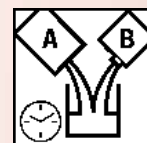
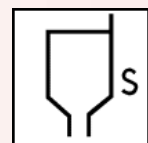
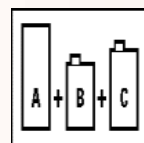
Compliant Guns (HVLP / HTE)
Gravity feed 1.4-1.6 mm
Suction feed 1.6-1.8 mm
Pressure feed 1.0-1.2 mm

1

Before topcoating
15 min (till 8 hr maximum)

1040R-11 - GB

Centari 501



	Vol	Wt
Centari 501	4	
256S	1	
AK260	-	
AB380		
1		
AB385	-	

DIN 4: 17-19 s

4 hr

Compliant guns (HVLP / HTE) 1.3-1.5 mm
Gravity feed 1.2-1.4 mm
Suction feed 1.4-1.8 mm
Pressure feed 1.0-1.2 mm

2

10 min between coats. 10 min required before bake

	256S	AK260
20°C	10min	10min
60°C	20min	30min

Flash time 5min.
Distance 80cms
Half power 5min.
Full power 15-20min.