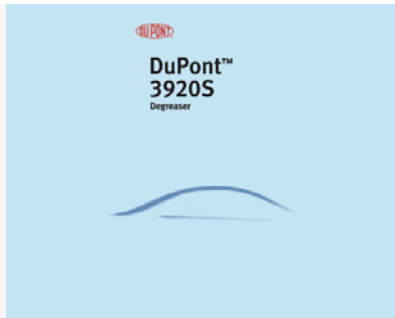




**DuPont Refinish**  
More than just paint ...

# Low Emission 2K

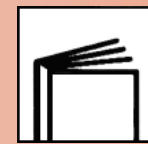
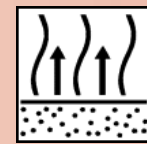
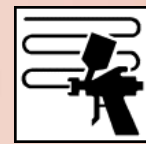
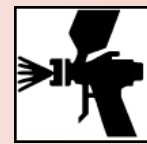
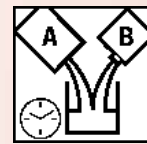
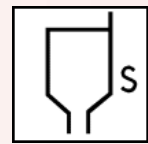
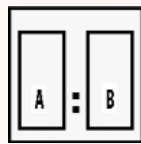
**3920S  
Degreaser**



Eliminates non-water soluble contaminants from prepared areas to obtain a perfectly cleaned surface before the application of a primer or topcoat.

3920S-8 - GB

**635R  
Etching Primer**



Vol	Wt
635R 1	100
636R 1	90

DIN 4: 16-23 sec

8 hr in non-metallic container

Compliant Guns (HVLP / HTE)  
1.2-1.4 mm  
Gravity feed 1.2-1.5 mm  
Suction feed 1.4-1.6 mm  
Pressure feed 1.0-1.2 mm

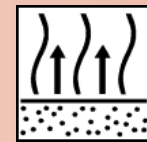
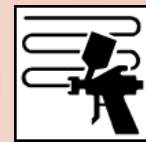
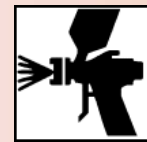
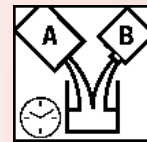
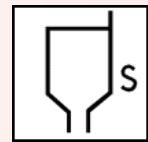
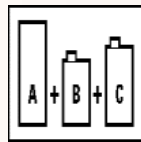
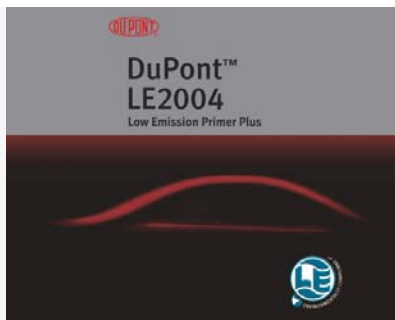
1

30min - 48 hr before recoating

do not use if relative hum. >80%

635R-6 - GB

**LE2001/4/7  
Low Emission  
Primer Plus (XK)**



Vol	Wt
LE2001-4-7	7 100
XK203-5-6	1 10
XB383	0.5-1 4-8

DIN 4: 20-25 s

XK203: 1.30 hr  
XK205: 2.30 hr  
XK206: 3 - 4 hr

Compliant guns (HVLP/HTE)  
Gravity feed 1.4-1.6 mm  
Suction feed 1.6-2.0 mm  
Pressure feed 1.0-1.2 mm

1-3

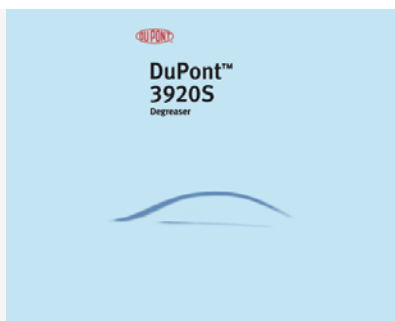
Between coats till flat

XK203	XK205	XK206
20°C: 2-3 hr	3-4 hr	4 hr
60°C: 20 min	20 min	30 min

distance :80 cm  
5 min half power  
15-20 min full power

LE2004-11 - GB

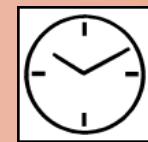
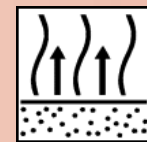
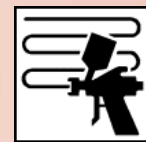
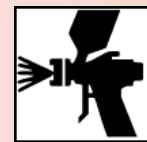
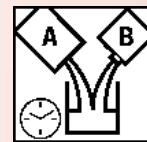
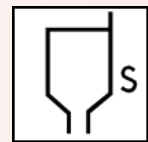
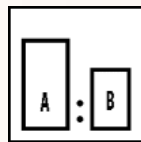
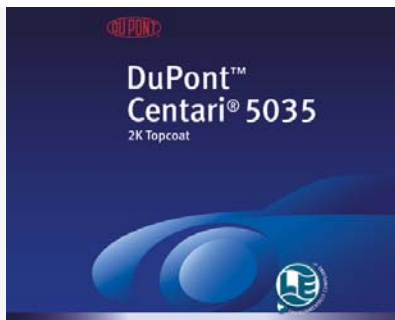
**3920S  
Degreaser**



Eliminates non-water soluble contaminants from prepared areas to obtain a perfectly cleaned surface before the application of a primer or topcoat.

3920S-8 - GB

**C5035  
Low Emission 2K  
Topcoat**



Vol	
Centari 5035	3
XK203	1
XK205	-
XK206	-

DIN 4: 19-24s

XK203 45min.  
XK205 1h  
XK206 2h

Compliant Guns (HVLP / HTE)  
Gravity feed 1.3-1.5 mm  
Suction feed 1.5-1.8 mm  
Pressure feed 1.0-1.2 mm

2

Poor hider colors  
5min. between coats  
Good hider colors  
0-3min.between coats

XK203	XK205	XK206
20°C 3h	4h	NA
60°C 20min.	30min.	40m.+ 1hr airydry

Flash time 10min.  
Distance 80cms  
Half power 5min.  
Full power 10min.

C5035-12 - GB