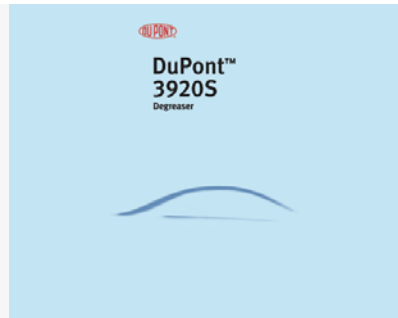




DuPont Refinish
More than just paint ...

Low Emission Basecoat

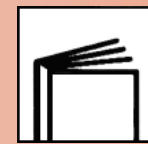
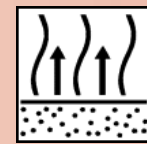
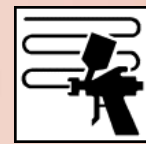
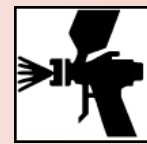
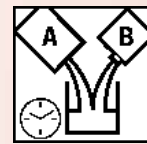
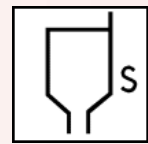
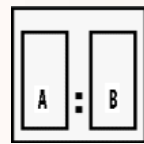
**3920S
Degreaser**



Eliminates non-water soluble contaminants from prepared areas to obtain a perfectly cleaned surface before the application of a primer or topcoat.

3920S-8 - GB

**635R
Etching Primer**



	Vol	Wt
635R	1	100
636R	1	90

DIN 4: 16-23 sec

8 hr in non-metallic container

Compliant Guns (HVLP / HTE)
Gravity feed 1.2-1.4 mm
Suction feed 1.4-1.6 mm
Pressure feed 1.0-1.2 mm

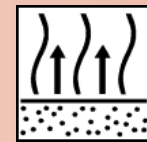
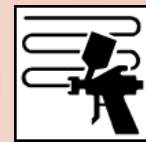
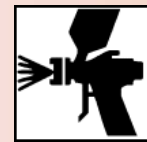
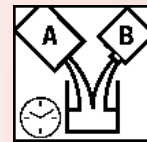
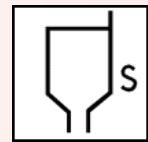
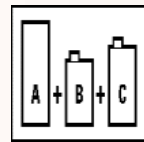
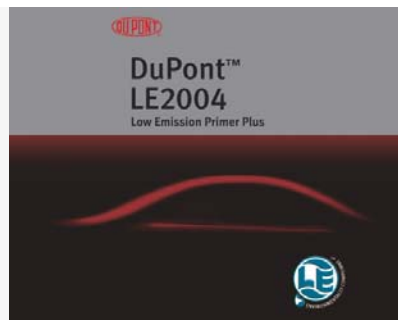
1

30min - 48 hr before recoating

do not use if relative hum. >80%

635R-6 - GB

**LE2001/4/7
Low Emission
Primer Plus (XK)**



	Vol	Wt
LE2001-4-7	7	100
XK203-5-6	1	10
XB383	0.5-1	4-8

DIN 4: 20-25 s

XK203: 1.30 hr
XK205: 2.30 hr
XK206: 3 - 4 hr

Compliant guns (HVLP/HTE)
Gravity feed 1.4-1.6 mm
Suction feed 1.6-2.0 mm
Pressure feed 1.0-1.2 mm

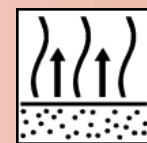
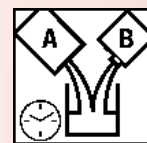
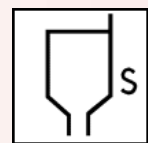
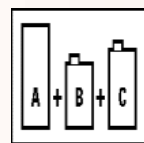
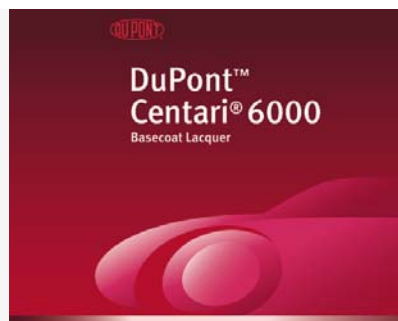
1-3

Between coats till flat

	XK203	XK205	XK206	distance
20°C	2-3 hr	3-4 hr	4 hr	:80 cm
60°C	20 min	20 min	30 min	5 min half power 15-20 min full power

LE2004-11 - GB

**Centari
6000 Low
Emission
Basecoat-activated**



	Vol	Wt
Centari 6000	2,7	100
BK220	0,3	10
>25° XB383	1-	30-
<25° XB387	- 1	- 30

DIN 4: 18-25s

8 hr

Compliant Guns (HVLP / HTE)
Gravity feed 1.2-1.4 mm
Suction feed 1.4-1.6 mm
Pressure feed 0.8-1.1 mm

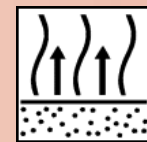
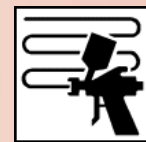
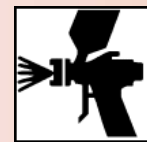
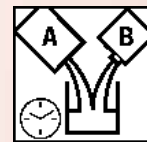
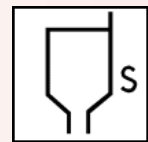
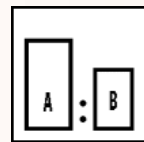
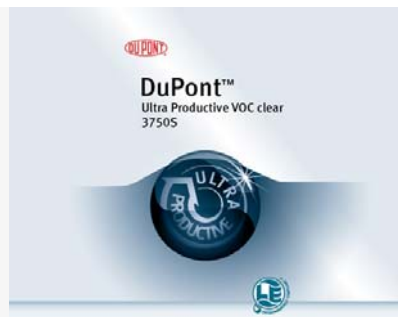
2

1-2 min. between coats

recoatibility : until flat

C6000-15 - GB

**3750S
Ultra Productive
VOC Clear**



	Vol	Wt
3750S	3	100
XK203-5-6	1	38
XB 387	0.4	12

DIN 4: 19-22 sec

431R 45 min

Compliant Guns (HVLP / HTE)
Gravity feed 1,3-1,5mm
Suction feed 1,5-1,6mm
Pressure feed 1,0-1,2mm

1,5

0-5 between cts

20°C 2 hr
60°C 15 min.

3750S