



DuPont Refinish
More than just paint ...

Standard 2K Topcoat

3919S

**DuPont™
3919S**
Prepol

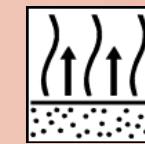
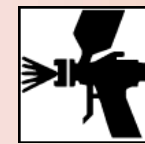
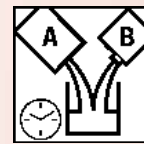
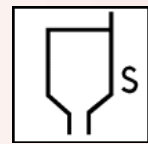
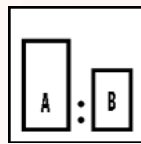


Eliminates non-water soluble contaminants, such as wax, polish, tar, silicones and grease from old finishes, before the sanding operation.

3919S-7 - GB

825R
Wash Primer
Surfacer

**DuPont™
825R**
Wash Primer Surfacer



	Vol	Wt
825R	2	100
XB383	1	39
XB387	-	-

DIN 4: 19-21 sec.

5 days

Compliant guns
(HVLV / HTE)
Gravity feed 1.3-1.5 mm
Suction feed 1.4-1.6 mm
Pressure feed 1.0-1.2 mm

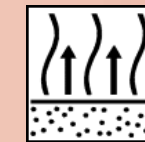
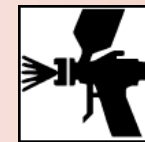
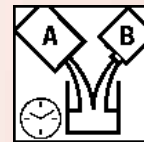
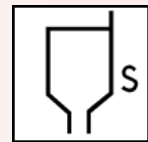
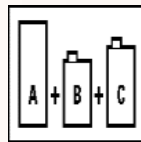
1-2

Between coats till flat.
15 min before recoating - till
8 hr maximum.

20°C	40°C	60°C
1 hr	40 min	15 min

1040R
Universal 2K
Primer Grey

**DuPont™
1040R**
Universal 2K Primer Grey



	Vol	Wt
1040R	4	100
1010R/125S	1	16
1025R	2	28

DIN 16-18 sec.

1010R 1,5 hr
125S 2 hr

Compliant Guns
(HVLV / HTE)
Gravity feed 1.4-1.6 mm
Suction feed 1.6-1.8 mm
Pressure feed 1.0-1.2 mm

1-2

Between coats till flat.
10 min before bake

20°C	1010R	125S
3 hr	4 hr	4 hr
25 min	25 min	25 min

Distance	80 cm
Half power	5 min.
Full power	15-20 min.

1040R-11 - GB

3920S
Degreaser

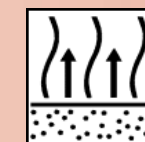
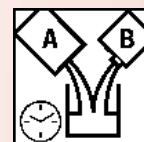
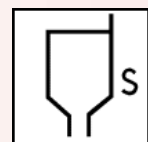
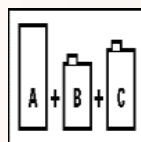
**DuPont™
3920S**
Degreaser



Eliminates non-water soluble contaminants from prepared areas to obtain a perfectly cleaned surface before the application of a primer or topcoat.

3920S-8 - GB

**Centari
500 HB**



	Vol	Wt
Centari 500	3	
256S	1	
AK260	-	
AK360	0.6	

DIN 4: 18-22 s

256S 2hr
AK260 2hr

Compliant guns
(HVLV / HTE) 1.3-1.5 mm
Gravity feed 1.2-1.4 mm
Suction feed 1.4-1.8 mm
Pressure feed 1.0-1.2 mm

2

10 min between coats. No
flash required before bake

20°C	256S	AK260
30min	50min	50min
60°C	20min	30min

Flash time	5min.
Distance	80cms
Half power	5min.
Full power	15-20min.