



DuPont Refinish
More than just paint ...

Standard Basecoat

3919S

DuPont™
3919S
Precoat

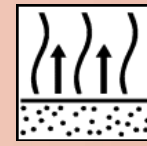
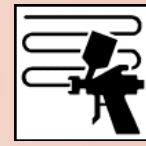
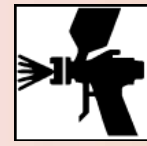
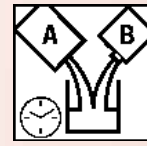
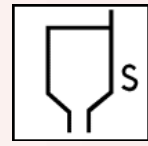
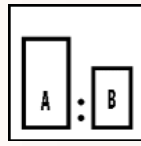


Eliminates non-water soluble contaminants, such as wax, polish, tar, silicones and grease from old finishes, before the sanding operation.

3919S-7 - GB

825R
Wash Primer
Surfacer

DuPont™
825R
Wash Primer Surfacer



	Vol	Wt
825R	2	100
XB383	1	39
XB387	-	-

DIN 4: 19-21 sec.

5 days

Compliant guns
(HVLP / HTE)
Gravity feed 1.3-1.5 mm
Suction feed 1.4-1.6 mm
Pressure feed 1.0-1.2 mm

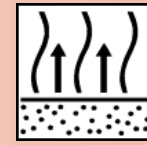
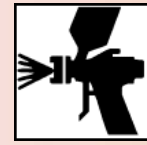
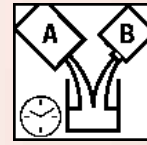
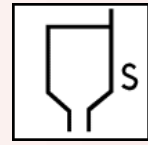
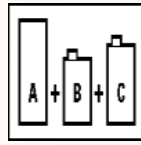
1-2

Between coats till flat.
15 min before recoating - till
8 hr maximum.

20°C	40°C	60°C
1 hr	40 min	15 min

1040R
Universal 2K
Primer Grey

DuPont™
1040R
Universal 2K Primer Grey



	Vol	Wt
1040R	4	100
1010R/125S	1	16
1025R	2	28

DIN 16-18 sec.

	1010R	125S
1,5 hr	1,5 hr	2 hr

Compliant Guns
(HVLP / HTE)
Gravity feed 1.4-1.6 mm
Suction feed 1.6-1.8 mm
Pressure feed 1.0-1.2 mm

1-2

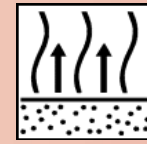
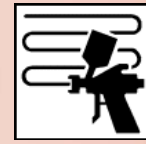
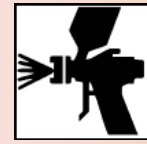
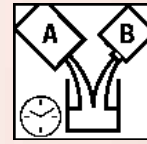
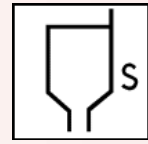
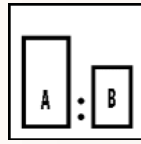
Between coats till flat.
10 min before bake

	1010R	125S
20°C	3 hr	4 hr
60°C	25 min	25 min

Distance	80 cm
Half power	5 min.
Full power	15-20 min.

1040R-11 - GB

Centari
600 Standard



	Vol	Wt
C600	1	
AB380	0.8	
AB385	-	

DIN 4: 15-16 s

N/A

Gravity feed 1.2-1.4 mm
Suction feed 1.4-1.6 mm
HVLP 1.2-1.4 mm
Pressure feed 0.8-1.1 mm

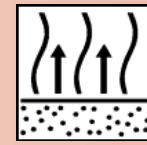
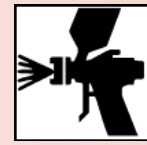
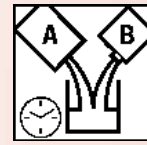
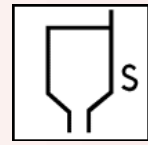
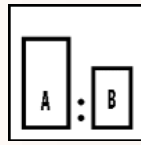
2

Til flat between coats and
before clear coating
Tack rag free after 20 min

Til flat beofre clear coating

120S
Standard 2K
Clear (LS)

DuPont™
120S
Standard 2K Clear



	Vol	Wt
120S	2	100
125S	1	50

DIN 4 : 15 -16 s

6 hrs

Compliant Guns
(HVLP / HTE)
Suction 1.4-1.8
Gravity 1.3-1.5
Pressure 1.0-1.2

2-3

10 min between coats.

20°C	60°C
6 hrs	30min

Flash time	5 min
Distance	80 cm
Half power	5 min
Full power	15-20 min

120S-11 - GB