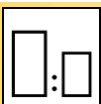


Spies Hecker Fast Track WoW #1

Permasolid SpectroFlex 5400 (WoW)



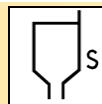
Permanent Silicone Remover 7010 antistatic



2:1 by vol. with Permasolid HS Hardener



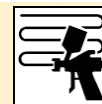
20-30% Permasolid SpectroFlex Additiv 5407



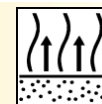
15 - 19sec.DIN, 4mm/20 °C



1,3-1,5 mm, 3-5 bar, HVLP: 1,3-1,5 mm



1-2 coats= approx. 30 µm, dry film thickness

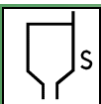


15-120 mins flash off depending on the used top coat

Permacron Base Coat Series 293 + 295



according to stick B Permacron Basecoat Reducer



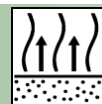
18 - 20sec.DIN, 4mm/20 °C



1,3-1,4 mm, 3-4 bar, HVLP: 1,3-1,5 mm



2-3 coats



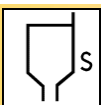
10-15 mins./20 °C depending on reducer



Permasolid HS Optimum Clear Coat 8600



3:1 by vol. with Permasolid VHS Hardener



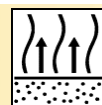
work life: RFU 80-100 mins./20 °C



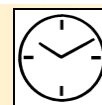
1,2-1,3 mm, 2-2,5 bar, HVLP: 1,3-1,5 mm



1,5 coats = 45-55 µm



5-10 mins.



3220: 10-15 mins., 3230: 25-30 mins., 3240: 30 mins.



5 mins., Flash-off, then 8-14 mins.

