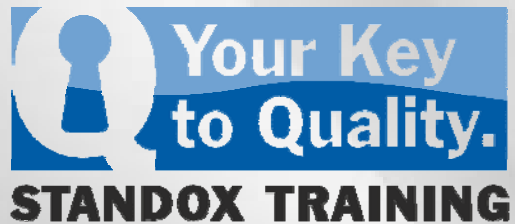


STANDOX

Standohyd Special Additive

Training information





Standohyd Special Additive

Q & A



- **WHAT does it do?**
 - Activates Standohyd Basecoat mixed color
- **WHY do my customers need it?**
 - To vastly improve 3-stage finish repairs, as the ground color is activated with the Special Additive which gives a hard surface for subsequent coats of the final effect color
- **CAN it be used for underhood or engine compartments?**
 - No, there is no approval for special additive to be used in such a process at this stage.



Standohyd Special Additive

Mini TDS

Standohyd Spezial-Additiv Special Additive



Mix Standohyd Basecoat ground colour with 5 % Standohyd Special Additive, then adjust to spray viscosity 22-26 sec. DIN 4mm by adding Standohyd VE Water



Apply RFU Standohyd Basecoat ground colour to repair area as part of process described in Standox painting system S9.5 & S9.6



5 - 10 minutes final flash followed by 15-20 minutes at 60-65°C object temperature



Overcoat with **Standohyd Basecoat effect color** after panel has been allowed to cool



Standohyd Special Additive

Hints & Tips

Standohyd Spezial-Additiv Special Additive



- Pot life is reduced to 30 minutes after addition of Standohyd Special Additive
- Only use for Ground Colors as part of 3-Stage refinish process
- Ensure cap is re-fitted securely after using to prevent moisture entrapment