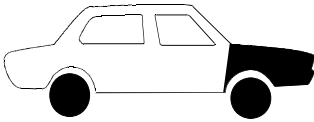
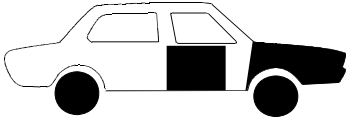



Permasolid VHS

Hardener / Permacron Reducer



Temperature Table

	Spot Repair / Single Panel	2 - 3 Panel Repair	Multi Panel Repair / Respray
			
40°C	VHS Hardener 3240 VHS Hardener 3230	VHS Hardener 3240	VHS Hardener 3240
	<i>3385 Reducer Slow</i>	<i>3385 Reducer Slow</i>	<i>3385 Reducer Slow</i>
30°C	VHS Hardener 3230 VHS Hardener 3225	VHS Hardener 3240 VHS Hardener 3230	VHS Hardener 3240 VHS Hardener 3230
	<i>3380 Reducer</i> <i>3385 Reducer Slow</i>	<i>3380 Reducer</i> <i>3385 Reducer Slow</i>	<i>3385 Reducer Slow</i>
20°C	VHS Hardener 3225 VHS Hardener 3220	VHS Hardener 3230 VHS Hardener 3225	VHS Hardener 3240 VHS Hardener 3230 VHS Hardener 3225
	<i>Reducer 3380</i>	<i>Reducer 3380</i>	<i>Reducer 3380</i>
10°C	VHS Hardener 3220	VHS Hardener 3220	VHS Hardener 3220
	<i>Reducer 3380</i>	<i>Reducer 3380</i>	<i>Reducer 3380</i>
5°C			